



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4148-041

Job Sheet 169908



Part No: D4148-041

Job Qty: 7 ea

Part Name: Fwd Crosstube Lug Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/3/18

Job Tracking No:

Due Date: 1/15/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV E SHEETS 1,2 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD
verf:JLM IPP Rev:C 10.10.29 as per revC DD verf:EC IPP REV:D 11.03.02 AS PER DWG REV.D DD
VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	7 Ea		1/13/18	0.00	0.00	Start Up Small Fab-3		JAN 25 2018
100	Small Fab	7 pcs		1/15/18	0.00	2.10	Small Fab-6		38
110	QC	7 pcs		1/15/18	0.00	0.00	QC5		38
120	Packaging	7 pcs		1/15/18	0.00	0.00	Packaging3-2	5/39	JAN 29 2018
130	QC21-SA	7 Ea		1/15/18	0.00	0.00	QC21		

000096

18/01/29.

DART
AEROSPACE
S035662



Fwd Crosstube Lug Assembly

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PART NO: **D4148-041**
Original Serial #: **S035662**
Revision:
Operation:
Change No:

Start up Operation

01/25/18
Job No: 169908

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	14 Ea (2 ea)	90-Start up Operation	5035658
AN4C13A	Bolt	21 Ea (3 ea)	90-Start up Operation	5035646
D2690-6	Lanyard	7 Ea (1 ea)	90-Start up Operation	5035643
D3910-1	Crosstube Lug	7 Ea (1 ea)	90-Start up Operation	5035638
D4091-1	Mounting Lug	7 Ea (1 ea)	90-Start up Operation	5035637
D4148-1	Crosstube Lug Plate, Fwd	14 Ea (2 ea)	90-Start up Operation	5035636
D4148-3	Stud Receiver, Lower	7 Ea (1 ea)	90-Start up Operation	5013203
D4148-5	Eyebolt Stud	7 Ea (1 ea)	90-Start up Operation	5035626
MS17984-C413	Quick Release Pin	7 pcs (1 ea)	90-Start up Operation	5006254 / 5035624
MS20615-4M18	Rivet	56 Ea (8 ea)	90-Start up Operation	FM138040-8 / 5035611
MS21043-3	Nut	14 Ea (2 ea)	90-Start up Operation	5035603
MS21043-4	Nut	21 Ea (3 ea)	90-Start up Operation	5035563
NAS1149C0332R	Washer	28 Ea (4 ea)	90-Start up Operation	5035551
NAS1149C0432R	Washer	42 Ea (6 ea)	90-Start up Operation	5035550 5035571

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	14	231	0
	AN4C13A	21	274	0
	D2690-6	7	64	0
	D3910-1	7	20	0
	D4091-1	7	46	0
	D4148-1	14	41	0
	D4148-3	7	7	0
	D4148-5	7	26	0
	MS17984-C413	7	56	0
	MS20615-4M18	56	133	0
	MS21043-3	14	1,369	0
	MS21043-4	21	1,035	0
	NAS1149C0332R	28	3,657	0
	NAS1149C0432R	42	1,881	0

Part Specifications

Specifications could not be found.

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Dart Aerospace Ltd.
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Master Unit 000096

Tel (613) 632-5200

Containers on Master Unit 000096				
Serial No	Part No	Customer Part No	Status	Quantity
S035658	AN3C12A		Allocated	14
S035646	AN4C13A		Allocated	21
S035643	D2690-6		Allocated	7
S035638	D3910-1		Allocated	7
S035637	D4091-1		Allocated	7
S035636	D4148-1		Allocated	7
S013203	D4148-3		Allocated	7
S035626	D4148-5		Allocated	7
S006854	MS17984-C413	MS17984-C413	Allocated	5
S035624	MS17984-C413	MS17984-C413	Allocated	2
FM138040-8	MS20615-4M18		Allocated	11
S035611	MS20615-4M18		Allocated	45
S035603	MS21043-3	MS21043-3	Allocated	14
S035563	MS21043-4	MS21043-4	Allocated	21
S035551	NAS1149C0332R		Allocated	28
S035571	NAS1149C0432R		Allocated	42

1/29/2018

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Inventory

Operation Number	Operation	Serial Number	Job	Master Unit Number	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No	Inventory Type
Part Number: D4148-041 Revision: Fwd Crosstube Lug Assembly																
130	QC21-SA	S035662	169908		7 Ea	0	S035662	ST539		Stock	1/25/2018	Issue Container				False
Operation Totals:		1			7	0										
Part Totals:		1			7	0										
Part Number: MS21043-3 Revision: Nut																
100	Receive Ea	S035569	169908		14 Ea	0		ST302		Stock	1/25/2018	*				False
Operation Totals:		1			14	0										
Part Totals:		1			14	0										
Part Number: NAS1149C0332R Revision: Washer																
100	Receive Ea	S035583	169908		28 Ea	0	M136444	Small Fab-9		Stock	1/25/2018	*				False
Operation Totals:		1			28	0										
Part Totals:		1			28	0										
Part Number: NAS1149C0432R Revision: Washer																
100	Receive Ea	S035550	169908		42 Ea	0	PO038644	ST266		Stock	1/25/2018	*				False
Operation Totals:		1			42	0										
Part Totals:		1			42	0										
Totals:		4			91	0										

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